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Manufactured by Rhopoint Instruments in the United Kingdom



RHOPOINT Novo-gloss[®]

Novo-Gloss Glossmeters

- 60° Glossmeter
- 20/60/85° Glossmeter
- 20/60/85° Glossmeter with Haze
- 45° Glossmeter



Why measure gloss?

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The gloss level of an object is one of the visual attributes used by a consumer to determine whether or not that object is fit for purpose.

Gloss has been defined as 'The attribute of surfaces that causes them to have shiny or lustrous, metallic appearance.'

Manufacturers design their products to have maximum appeal: from highly reflective car body panels to glossy household appliances or matt finish automotive interior trim.

This is especially noticeable where parts may be produced by different manufacturers or factories but will be placed adjacent to one another to create the finished product.

It is important therefore that gloss levels are achieved consistently on every product or across different batches of products.



Gloss can also be a measure of the quality of the surface, for instance a drop in the gloss of a coated surface may indicate problems with its cure, leading to other failures such as poor adhesion or lack of protection for the coated surface.



The gloss of a surface can be greatly influenced by a number of factors, for example the smoothness achieved during polishing, the amount and type of coating applied or the quality of the substrate.

It is for these reasons that many manufacturing industries monitor the gloss of their products, from cars, printing and furniture to food, pharmaceuticals and consumer electronics.



How is gloss measured?

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Gloss is measured by shining a known amount of light at a surface and quantifying the reflectance.



The angle of the light and the method by which the reflectance is measured are determined by the surface material and which aspect of the surface appearance is to be measured.

Which angle should I use for my application?

ISO 2813 and ASTM D523 (the most commonly used standards) describe three measurement angles to measure gloss across all surfaces.

Gloss is measured in gloss units (GU) and is traceable to reference standards held at a National Metrology Institute.





Universal Measurement Angle: 60° All gloss levels can be measured using the standard measurement angle of 60°. This is used as the reference angle with the complimentary angles of 85° and 20° often used for low and high gloss levels respectively.



Low Gloss: 85° For improved resolution of low gloss a grazing angle of 85° is used to measure the surface. This angle is recommended for surfaces which

measure less than 10GU when measured at 60°. This angle also has a larger measurement spot

which will average out differences in the gloss of textured or slightly uneven surfaces.



High Gloss: 20° The acute measurement angle of 20° gives improved resolution for high gloss surfaces. Surfaces that measure 70GU and above at the standard angle of 60° are often measured with this geometry.

The 20° angle is more sensitive to haze effects that affect the appearance of a surface.



Speciality measuring angle: 45° This measuring angle is in accordance with the ASTM D2457 standard for the gloss measurement of plastic films and solid plastic parts as well as according to the standard ASTM C346 for the gloss measurement of ceramics

To quantify haze, distinctness of image, reflected image quality and other surface texturing please consider the Rhopoint IQ.



Why measure haze?

Haze can be described as *near specular* reflection. It is caused by a microscopic surface structure which slightly changes the direction of a reflected light causing a bloom adjacent to the specular (gloss) angle. The surface has less reflective contrast and a shallow milky effect.

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In the coatings industry, this microscopic surface texture is often due to poorly dispersed raw materials, incompatible raw materials or oxidisation and weathering. For polished metal surfaces, haze is often associated with polishing marks or chemical residue.

Haze

Haze is light that has been reflected by small surface structures adjacent to the main specular component.

Reflectance haze – An optical effect caused by microscopic texture or residue on a surface.



Reflection haze

Reflection haze is an optical phenomenon usually associated with high gloss surfaces.

It is a common surface fault that reduces appearance quality. A hazy surface has a visibly shallower reflection with a milky finish and halos appear around reflections of strong light sources.





No Haze, deep reflection

Sample 2 High Haze, 'shallow' finish

A high gloss finish with haze exhibits a milky finish with low reflective contrast, reflected highlights and lowlights are less pronounced.





Low Haze



Sample 4-Higher Haze

On surfaces with haze, halos are visible around the reflections of strong light sources.







LOW HAZE

Causes of Haze

Coating & Raw Materials

- \cdot Dispersion
- Pigment properties
- Particle size
- Binder compatibility
 Influence and migration of additives
- Resin types and quality

Curing

- Drying conditions
- Cure temperature

Post Coating

- \cdot Polishing marks
- \cdot Cleanliness
- Ageing and oxidisation



The Novo-Gloss 20/60/85 version with haze uses a 512 element linear diode array which profiles reflected light in a large arc from 14° to 27°.

The instrument processes this high resolution data, selecting individual elements within the array that equate to the angular tolerances outlined in international measurement standards. In a single 20° measurement, the following calculations are made:

Haze: Often visible as milky finish on high gloss surfaces

Gloss=	∑ Pixels between 20° ± 0.9° (sample)
61055-	∑ Pixels between 20° ± 0.9° (standard)
	Σ Pixels from 17° to 19° (sample) +
Haze=100*	∑ Pixels from 21° 23° (sample)
	Specular Gloss (standard)
logHaze=	1285 (log10((Haze/20)+1))

Curved surface adjustment

A major advantage of the Novo-Gloss 20/60/85 version with haze is that it automatically compensates for curved or textured sample surfaces by virtually adjusting the measurement position.

Conventional gloss-hazemeters have fixed optics which can make measurement unreliable as any sample curvature will reflect light away from the centre of the measurement sensor causing errors.

The Novo-Gloss 20/60/85 version with haze automatically adjusts the sensor position by detecting the peak of the reflected light. The laws of reflection state that the incident angle is equal to the reflection angle thus the peak equates exactly to the 20° gloss angle.



The Novo-Gloss 20/60/85 version with haze automatically adjusts for non-flat surfaces by sensing the reflected peak and virtually adjusting the position.

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The Novo-Gloss 20/60/85 version with haze compensates for reflection from within the coating for highly reflective pigments, metallic coatings and speciality pigments, allowing the haze of any painted surface to be measured.

Diffuse corrected measurement with array technology*

Reflection haze is caused by micro texture on a surface which causes a small amount of light to be reflected adjacent to the gloss angle.

For white surfaces, bright colours and metallics, a certain amount of diffuse light, reflected from within the material, is also present in this region.

This diffuse light exaggerates the haze signal for these surfaces causing higher than expected readings.

 \ast Only enabled when the instruments is set to haze measuring mode of ASTM E430

Corrected haze measurement on metallic coatings

For non metallic surfaces, the diffuse component is Lambertian: it is equal in amplitude at all angles in relation to the sample surface. Conventional gloss-hazemeters measure diffuse reflection using a luminosity sensor positioned away from the gloss angle. Luminosity is subtracted from the haze signal allowing non metallic surfaces to be measured independently of their colour.



Goniophotometric information profiling the reflection from white, grey and black panels with an identical topcoat.



The Novo-Gloss 20/60/85 version with haze captures compensation information from a region adjacent to the haze measurement angle. This means it can be used on metallic coatings which reflect light.

An advantage of the Novo-Gloss 20/60/85 version with haze is that unlike a conventional instrument, compensation is calculated using a region adjacent to the haze angle. This technique gives compatible readings on solid colours but also compensates for directional reflection from metallic coatings and speciality pigments.





Rhopoint Novo-Gloss range of glossmeters

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Single 60°, Single 45°, Trio 20/60/85° and Trigloss 20/60/85° with haze versions for maximum accuracy and resolution in all gloss applications.



Model	20° Gloss HIGH GLOSS	45° Gloss SPECIALITY ANGLE	60° Gloss ALL GLOSS FINISHES	85° Gloss LOW GLOSS FINISHES	Haze ASTM E430	Haze ASTM D4039	
Novo-Gloss 60	-	-	1	-	-	-	Shop
Novo-Gloss 45	-	<i>✓</i>	-	-	-	-	Shop
Novo-Gloss Trio	1	-	1	1	-	-	Shop
Novo-Gloss 20/60/85 with Haze	1	-	1	\checkmark	\checkmark	\checkmark	Shop





The Rhopoint Novo-Gloss

Applications



Paints and Coatings







Automotive



Aerospace



Metal Polishers



Printed Cartons



Detailing



Automotive Re-finish



Polished Stone



Plastics Industry



Textile



Smart devices, PC & Laptop Covers



Wood Coatings



Printing Ink



Powder Coating

Features

Trigloss		
Image: A to The MENU ►	STAT	n=4
20°	60°	85°
87.2	89.6	95.6
ВАТСН.003	13/02/2	023 13.51

Measurement

Simultaneous measurement of all parameters in GU or % reflectivity, date and time stamped.

Statistics 1			
∢☆ ▶	GRAPH		n=4
	20°	60°	85°
	99.3	98.9	98.1
Max	99.4	99.0	98.1
Min	99.3	98.9	98.1
Moy	99.4	99.0	98.1
SD	0.0	0.0	0.0

Statistics

Displays full statistics for the readings in the current batch.

Graph 1	
<stat th="" ►="" 🟠<=""><th>n=4</th></stat>	n=4
100	
95	85°
85	60°
80	20°
75 1 2 3 4 5	

Graphical Graphical reporting for quick trend analysis.

Parameters Pass / fail parameters can be defined for instant

identification of

non-conformances.

95.6 BATCH.003 13/02/2023 13:51





Automatic Measurement Automatic measurements at

pre-defined intervals for easy checking of large surface areas.

Batch Names

User definable batch names and batch sizes for quicker and more efficient reporting.

Trigloss	
20°	60°
87.2	89.6





The Rhopoint Quick Report App

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The Quick Report App from Rhopoint is a quick and easy to use reporting package designed to enhance the functionality & reporting capabilities of the Novo-Gloss gloss meters.



▲ app.rhopointinstruments.com





Specifications

20° Gloss				
0-100	100-2000			
0.2 (GU)	0.2%			
0.5 (GU)	0.5%*			
	0.1			
6.0 x 6.4 (mm)				
ISO 2813 ASTM DIN	D523 ISO 7668 ASTM D2457 67530 JIS Z 8741			
	0-100 0.2 (GU) 0.5 (GU) ISO 2813 ASTM			

45° Gloss					
Range (GU)	0-60	60-1000			
Repeatability	0.2 (GU)	0.2%			
Reproducibility	0.5 (GU)	0.5%*			
Resolution (GU)		0.1			
Measurement Area	8 x 12mm ellipse				
Standards	ASTM D2457 ASTM C346				

	60° Gloss		
Range (GU)	0-10	10-100	100-1000
Repeatability	0.1 (GU)	0.2 (GU)	0.2%
Reproducibility	0.2 (GU)	0.5 (GU)	0.5%*
Resolution (GU)		0.1	
Measurement Area	6.0 x 12.0 (mm)		
Standards	ISO 28		0 7668
	ASTM D	2457 DIN 67530 JI	S Z 8741

	85° Gloss		
Range (GU)	0-100	100-199	
Repeatability	0.2 (GU)	0.2%	
Reproducibility	0.5 (GU)	0.5%*	
Resolution (GU)	0.1		
Measurement Area	4.4 x 44.0 (mm)		
Standards	ISO 2813 ASTM	D523 ISO 7668	
Stanuarus	ASTM D2457 DIN	67530 JIS Z 8741	

Haze			
Range (Log HU)	0-500		
Repeatability (Log HU)	1		
Reproducibility (Log HU)	10		
Resolution	0.1		
Measurement Area	6.0 x 6.4 (mm)		
Standards	ASTM E430 ASTM D4039		

Recommended product

• Novo-Gloss Trio

• Novo-Gloss 20/60/85 with Haze

Recommended	product
Recommended	product

• Novo-Gloss 45

Recommended product

• Novo-Gloss 60

• Novo-Gloss Trio

• Novo-Gloss 20/60/85 with Haze

Recommended product

• Novo-Gloss Trio

• Novo-Gloss 20/60/85 with Haze

Recommended product

• Novo-Gloss 20/60/85 with Haze

 $\ensuremath{^*}\xspace A$ mirror gloss calibration standard is required to achieve this reproducibility





Specifications

Instrument Information	
Battery Type	Rechargeable lithium ion
Operation (hours)	17+
Readings per charge	20,000+
Memory	8MB, 2,000 readings
Operating Temperature	15-40°C (60-104°F)
Operating Humidity	Up to 85%, non condensing
Languages	
Commodity Code	9027 5000

Dimensions & Weights	
Dimensions	65mm x 140mm x 50mm (H x W x D)
Weight	390g
Packed weight	1.6kg
Packed dimensions	110mm x 280mm x 220mm (H x W x D)

Included Accessories

Certificates	 Instrument calibration certificate ISO 17025* tile calibration certificate * ISO17025 is applicable for angles 20/60/85 not 45°
Cables	• USB data & mains cable
USB Containing:	Instruction manual
Calibration standard	High gloss calibration standard with cleaning cloth
Wrist strap, quick start guide	

Order Codes	
Novo-Gloss 60	A4000-008
Novo-Gloss Trio 20/60/85	A4000-006
Novo-Gloss 20/60/85 with Haze	A4000-009
Novo-Gloss 45	A4000-011
Mirror gloss calibration standard	B6000-101



To ensure accurate and reliable results, Rhopoint Novo-Gloss Instruments are supplied with standards calibrated and certified according to ISO 17025 UKAS.

Free extended 2 year warranty:

Requires registration at <u>www.rhopointinstruments.com</u> within 28 days of purchase. Without registration, 1 year standard warranty applies.

Free light source warranty: Guaranteed for the life of the instrument.

Calibration and service:

Fast and economic service via our global network of accredited calibration and service centres. Please visit <u>www.rhopointinstruments.com</u> for detailed information.















We offer two options for you to try out the Novo-Gloss Glossmeters before buying



Online demonstration: Online presentation of the Novo-Gloss with your samples measured LIVE on Microsoft Teams. Includes a consultation with an application specialist



Factory sample testing: Send in samples of your material for testing and receive a comprehensive test report

Arrange a demo

Ready to receive a quote?

Click here

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